



1. PRODUCT AND COMPANY IDENTIFICATION

Company

Arkema Inc.
900 First Avenue
King of Prussia, Pennsylvania 19406

Thio and Fine Chemicals

Customer Service Telephone Number: (800) 628-4453
(Monday through Friday, 8:30 AM to 5:30 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: VULTAC® TB7
Synonyms: Para-tertiobutylphenol Disulfide Polymer
Molecular formula: Not available
Chemical family: Polysulfide
Product use: Vulcanization agent

2. HAZARDS IDENTIFICATION

Emergency Overview

Color: dark amber
Physical state: solid
Form: Beads
Odor: slightly, acidic

WARNING!
MAY CAUSE ALLERGIC SKIN REACTION.

Potential Health Effects

Primary routes of exposure:
Inhalation and skin contact.

Signs and symptoms of acute exposure:
Prolonged or repeated exposure may cause: Allergic skin reaction: redness, rash.

Skin:
Practically non-irritating. May cause allergic skin reaction. (based on animal studies)

Eyes:
Slightly irritating. (based on animal studies)

Ingestion:



No more than slightly toxic. (based on animal studies)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	OSHA Hazardous
Phenol, 4-(1,1-dimethylethyl)-, polymer with sulfur chloride (S2Cl2)	60303-68-6	> 95 %	Y
Sulfur	7704-34-9	< 3 %	Y

The substance(s) marked with a "Y" in the Hazard column above, are those identified as hazardous chemicals under the criteria of the OSHA Hazard Communication Standard (29 CFR 1910.1200).

This material is classified as hazardous under Federal OSHA regulation.

4. FIRST AID MEASURES

Inhalation:

If inhaled, remove victim to fresh air.

Skin:

In case of contact, immediately flush skin with soap and plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Eyes:

Immediately flush eye(s) with plenty of water.

Ingestion:

If swallowed, DO NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

Flash point > 482 °F (> 250 °C) (Tag closed cup)

Auto-ignition temperature: not determined

Lower flammable limit (LFL): Not determined

Upper flammable limit (UFL): Not determined

Extinguishing media (suitable):

water spray, Carbon dioxide (CO₂), Foam, Dry chemical

Protective equipment:

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:

Fire fighting equipment should be thoroughly decontaminated after use.



Fire and explosion hazards:

When burned, the following hazardous products of combustion can occur:
Carbon monoxide
sulfur oxides
carbon dioxide

6. ACCIDENTAL RELEASE MEASURES

In case of spill or leak:

Spills should be contained and placed in suitable containers for disposal. Sweep up and shovel into suitable containers for disposal. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

7. HANDLING AND STORAGE

Handling

General information on handling:

Avoid prolonged or repeated contact with skin.
Wash thoroughly after handling.
Emptied container retains vapor and product residue.
Observe all labeled safeguards until container is cleaned, reconditioned or destroyed.

Storage

General information on storage conditions:

Stable under normal conditions.

Storage incompatibility – General:

Store separate from: Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne Exposure Guidelines:

Particles Not Otherwise Specified / Nuisance Dust

US. ACGIH Threshold Limit Values

Form:	Inhalable particles.
Time Weighted Average (TWA):	10 mg/m ³
Form:	Respirable particles.
Time Weighted Average (TWA):	3 mg/m ³

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Form:	Respirable fraction.
PEL:	5 mg/m ³



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Remarks: All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by the Particulates Not Otherwise Regulated (PNOR) limit which is the same as the inert or nuisance dust limit of Table Z-3.

Form: Total dust.
PEL: 15 mg/m³

Remarks: All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by the Particulates Not Otherwise Regulated (PNOR) limit which is the same as the inert or nuisance dust limit of Table Z-3.

Only those components with exposure limits are printed in this section. Limits with skin contact designation above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required. Limits with a sensitizer designation above mean that exposure to this material may cause allergic reactions.

Engineering controls:

Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above). Provide ventilation if necessary to control exposure levels below airborne exposure limits (see above). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Respiratory protection:

Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components (full facepiece recommended). Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

Skin protection:

Wear appropriate chemical resistant protective clothing and chemical resistant gloves to prevent skin contact. Consult glove manufacturer to determine appropriate type glove material for given application. Rinse immediately if skin is contaminated. Wash contaminated clothing and clean protective equipment before reuse. Wash thoroughly after handling.

Eye protection:

Use good industrial practice to avoid eye contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	dark amber
Physical state:	solid
Form:	Beads
Odor:	slightly, acidic
pH:	not determined
Density:	1,175 kg/m ³ (176 °F (80 °C))
Bulk density:	805 kg/m ³ 68 °F (20 °C)
Vapor pressure:	not applicable
Vapor density:	not applicable
Softening point:	221 °F (105 °C)
Solubility in water:	< 1 mg/l 77 °F (25 °C) insoluble
Solubility in other solvents: [qualitative and quantitative]	Toluene > 600 g/l 77 °F (25 °C) Ethanol 15 - 20 g/l 77 °F (25 °C) Acetone 30 - 40 g/l 77 °F (25 °C)
Viscosity, dynamic:	1,100 mPa.s 302 °F (150 °C)
Thermal decomposition	423 °F (217 °C)

10. STABILITY AND REACTIVITY**Stability:**

This material is chemically stable under normal and anticipated storage, handling and processing conditions.

Materials to avoid:

Strong oxidizing agents

Conditions / hazards to avoid:

Avoid dust formation.

Hazardous decomposition products:

No decomposition if stored normally.

11. TOXICOLOGICAL INFORMATION

Data on this material and/or its components are summarized below.

Data for VULTAC® TB7**Acute toxicity****Oral:**

No more than slightly toxic. (rat) LD0 = 2,000 mg/kg.

Skin Irritation:

Practically non-irritating. (rabbit) 0.5/8.0. (4 h)

Eye Irritation:

Slightly irritating. (rabbit) 2.4/110.

Skin Sensitization:

Repeated skin exposure. (guinea pig) Skin allergy was observed.

Genotoxicity**Assessment in Vitro:**

No genetic changes were observed in laboratory tests using: bacteria, animal cells

12. ECOLOGICAL INFORMATION**Chemical Fate and Pathway**

No data are available.

Ecotoxicology

No data are available.

13. DISPOSAL CONSIDERATIONS**Waste disposal:**

Disposal via incineration is recommended. Dispose of in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation (DOT): not regulated

International Maritime Dangerous Goods Code (IMDG): not regulated

**15. REGULATORY INFORMATION****Chemical Inventory Status**

EU. EINECS	EINECS	Conforms to
US. Toxic Substances Control Act	TSCA	The components of this product are all on the TSCA Inventory.
Australia. Industrial Chemical (Notification and Assessment) Act	AICS	Does not conform
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL). (Can. Gaz. Part II, Vol. 144)	DSL	All components of this product are on the Canadian DSL list.
Japan. Kashin-Hou Law List	ENCS (JP)	Conforms to
Korea. Existing Chemicals Inventory (KECI)	KECI (KR)	Does not conform
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act	PICCS (PH)	Conforms to
China. Inventory of Existing Chemical Substances	IECSC (CN)	Conforms to

United States – Federal Regulations**SARA Title III – Section 302 Extremely Hazardous Chemicals:**

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:

Acute Health Hazard

SARA Title III – Section 313 Toxic Chemicals:

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

OSHA Regulated Carcinogens (NTP, IARC, OSHA Listed):**NTP:**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.



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IARC:

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA:

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

United States – State Regulations**New Jersey Right to Know**

<u>Chemical Name</u>	<u>CAS-No.</u>
Sulfur	7704-34-9

Pennsylvania Right to Know

<u>Chemical Name</u>	<u>CAS-No.</u>
Phenol, 4-(1,1-dimethylethyl)-, polymer with sulfur chloride (S ₂ Cl ₂)	60303-68-6

Sulfur	7704-34-9
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California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

16. OTHER INFORMATION**Latest Revision(s):**

Revised Section(s):	Updated Corporate Address Change and Rocky Mountain Poison Center Phone Number
Reference number:	000000032061
Date of Revision:	07/11/2011
Date Printed:	07/11/2011

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